SR50 Series Pressure Regulating (Reducing) Valves

CHEMLINE PLASTICS

The Chemline SR 50 Series Pressure Regulating (Reducing) valves maintains a set downstream pressure independent of higher variable upstream pressures. As downstream pressure increases reaching the set pressure, the valve closes. It opens as soon as the downstream pressure decreases below set pressure.

The SR 50 is sensitive and provides precise control. One application is to protect filters from damaging pressure surges.











SIZES: 3/8" - 3"

ENDS: True Union Socket, Threaded or ChemFlare™ Spigot² Bodies with Plain, Socket, Threaded or

Flanged ends

DIAPHRAGM: PTFE Bonded EPDM

SEALS: EPDM, FKM (Viton®)

Spring Tensioning Bolt CHENLINE Plastics Units True Union Ends

features

True Union Ends

- Easy installation and maintenance
- Eliminate chemical leakage problems common with old fashioned threaded connections

Long Cycling Life

- Dynamic seal is PTFE bonded EPDM for high chemical resistance
- This moulded diaphragm is designed for superior sealing and flex life

Designed for Superior Performance

- · Designed for minimum hysteresis
- Seat is hydraulically designed to eliminate chatter

CRN Registration numbers by province

- Ontario: OC10134.5
- Newfoundland: OC10134.50
- Alberta: OC10134.52
- · Saskatchewan/Manitoba/Quebec: OC10134.56
- New Brunswick: OC10134.57
- Nova Scotia: OC10134.58
- P.E.I.: OC10134.59
- British Columbia: not required

technical

Downstream Set Pressure Ranges

- 1/2" to 2" 15 to 130 psi
- 2-1/2" and 3" 15 to 90 psi

Maximum Viscosity

• 120cP is maximum recommended service viscosity

Easy installation and maintenance

¹ For ChemFlare™ end connectors, consult Chemline.

PP and PVDF spigot ends have DIN dimensions and will butt fuse directly to Chemline PP and PVDF piping systems.

³ 316 SS and PTFE bodies are also available. Consult Chemline.

⁴PVC valves with EPDM or FKM (Viton®) seals are certified under NSF/ANSI Standard 61 for contact with drinking water.

Pressure Regulating (Reducing) Valves



how they work

The SR50 controls downstream pressure, which must always be below the inlet pressure. It is normally open until the downstream pressure (which acts on the control diaphragm) reaches the set pressure, adjustable with the spring tensioning bolt. At this point the valve closes. It opens again as soon as downstream pressure decreases slightly below the set pressure.

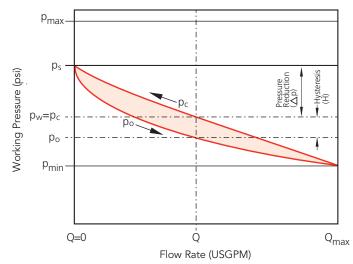
The large diaphragm provides for sensitive and precise control. The valve seat opens and closes until a balance is achieved between the spring force (set pressure) and the downstream pressure.

working pressure vs. flow rate

The curves show the relationship between the *working pressure* and the flow rate through the valve for water at 20° C (68°F). These values will vary depending on:

- the configuration of the piping and the pressure losses associated with it
- the fluid if not water at 20°C (68°F)
- whether the pressure is rising or falling, *hysteresis* is approximately 1.5 to 6 psi.

configuration example



 p_S = set pressure

 p_W = working pressure

 p_0 = opening pressure

 p_C = closing pressure

pp = pump pressure

 $H = p_0 - p_c = hysteresis$

 $\Delta p = p_W - p_S = \text{flow dependent pressure reduction}$

Q = flow

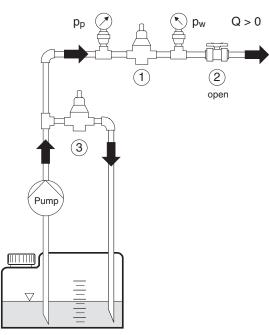
application of pressure regulating valves

Secondary Pressure - System Dynamically Flowing

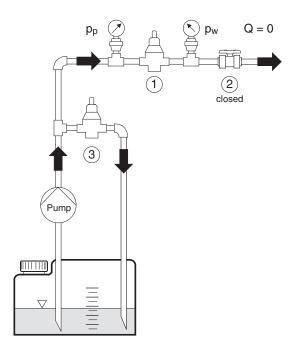
If the ball valve is closed, the working pressure P_{W} rises by the ampount of the closing pressure P_{C}

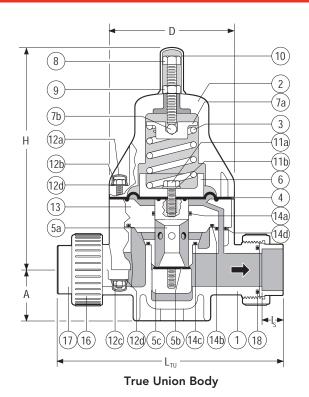
Secondary Pressure – System Closed

If the ball valve is opened, the working pressure P_W drops by the ampount of the opening pressure P_O



- 1 = pressure reducing valve
- 2 = ball valve
- 3 = pressure relief valve





Spigot Body Socket Threaded

OTHER ENDS

PARTS ▲ Recommended Spare Parts No. Part Pcs. Materials PVC, PP, PVDF 1 Body 2 1 **PPG** Bonnet Spring Galvanized Steel 4▲ Control PTFE bonded Diaphragm **EPDM** 1 PVC, PP, PVDF 5a**▲** Piston 5b▲ Seat 1 EPDM, FPM(Viton®) PVC, PP, PVDF Seat Retainer Lower Spring 1 **PPG** 6 Retainer 1 Cad. Plated **Upper Spring** Retainer Steel Ball 304 SS 7b 1 8 Spring Tensioning 304 SS 9 Lock Nut 1 304 SS 10 Spring Bolt Cap 1 PΕ 11a Piston Bolt 1 304 SS 304 SS 11b Piston Bolt Washer 1 PΕ 12a **Bolt/Nut Caps** 8/12¹ 12b Hex Bolt $4/6^{1}$ 304 SS 304 SS Hex Nut $4/6^{1}$ Washer 8/12¹ 304 SS 13 Piston Guide 1 PVC, PP, PVDF 14a▲ Small Guide O-Ring 1 EPDM, FPM(Viton®) 14b▲ Large Guide O-Ring 1 EPDM, FPM(Viton®) 14c▲ Med. Guide O-Ring 1 EPDM, FPM(Viton®) 14d▲ Pilot Port O-Ring EPDM, FPM(Viton®) 1 Union Nut 2 PVC, PP, PVDF 2 **End Connector** PVC, PP, PVDF Face O-Ring EPDM, FPM(Viton®)

DIMENSIONS INCHES

Flanged

WEIGHTS LB.

			PVC								PP and PVDF					
Size	D	Н	Α	I_{S}	L_{TU}^{2}	L_{SP}^{3}	L_S	$L_{\scriptscriptstyle T}$	L_F	L_{CF}	Α	L_{SP}^{3}	L_{TU}^2	PVC	PP	PVDF
3/8"	3.2	6.9	1.0	0.6	6.5	5.7	7.4	7.2	4.5	-	0.9	5.7	**	1.8	1.5	2.2
1/2"	3.2	6.9	1.0	0.6	6.8	5.7	8.0	7.8	6.3	8.34	0.9	5.7	7.1	1.9	1.6	2.4
3/4"	4.2	8.0	1.5	0.7	8.3	6.9	9.3	8.9	7.4	9.7	1.4	6.9	8.4	4.1	3.5	4.6
1"	4.2	8.0	1.5	0.9	8.5	6.9	9.6	9.3	7.4	10.2	1.4	6.9	8.7	4.2	3.5	4.7
1-1/4"	5.8	10.3	2.2	1.0	10.9	8.8	11.6	11.2	9.2	-	2.1	8.8	10.9	11.0	9.0	12.0
1-1/2"	5.8	10.3	2.2	1.2	11.1	8.8	12.2	11.5	9.5	_	2.1	8.8	11.2	11.2	9.2	12.2
2"	5.8	10.3	2.2	1.5	11.3	9.6	12.9	12.0	10.0	_	2.1	9.6	13.2	11.4	9.4	12.4

² True Union bodies come standard with socket ends. Threaded union ends are available. ** Consult Chemline.

ChemFlare™

MAXIMUM PRESSURES PSI

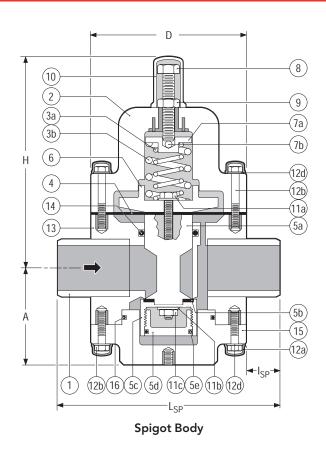
		P۱	/C		PP					PVDF					
C:		30°C 86°F		50°C 122°F				60°C 140°F	70°C		50°C 122°F				
Size	00 F	00 F	104 F	IZZ F	00 F	104 F	122 F	140 F	130 F	00 F	IZZ F	130 F	170 F	194 F	212 F
1/2"-2"	150	105	60	15	150	90	60	37.5	15	150	100	60	45	30	15

^{11/2&}quot; size / 3/4" to 2" sizes.

³ Spigot bodies are used for non union socket, threaded or flanged ends. All spigot ends have metric dimensions and the PP and PVDF spigots butt fuse directly to Chemline PP and PVDF piping.

⁴ Tube size can be reduced to 1/4" tube, LCF = 7.74" for 1/4", 8.26" for 3/8".





Socket Threaded Flanged

NON UNION ENDS

▲ Recommended Spare Parts Part Pcs. No. Materials PVC, PP, PVDF 1 Body 1 PPG **Bonnet** 1 3a/3b Spring Set 2 Galvanized Steel Control PTFE bonded 4▲ Diaphragm **EPDM** PVC, PP, PVDF 5a**▲** Piston 1 5b▲ Seat EPDM, FPM(Viton®) 5c▲ Seat Retainer 1 PVC, PP, PVDF PVC, PP, PVDF Retainer Plug 5d▲ 1 5e▲ Plug O-Ring 1 EPDM, FPM(Viton®) PPG 6 **Lower Spring** 1 Retainer 7a **Upper Spring** 1 Cad. Plated Retainer Steel 7b Ball 1 304 SS 304 SS 8 Tensioning Bolt 1 9 Lock Nut 1 304 SS PΕ 10 Spring Bolt Cap 1 304 SS 11a Piston Bolt 1 11b Piston Bolt Washer 1 304 SS Piston Nut 304 SS 11c 1 12a Bolt/Nut Cap 20 PE Bolt/Stud Set 12¹ 12b 304 SS Hex Nut 12c 16 304 SS 12d Washer 20 304 SS Piston Guide 1 PVC, PP, PVDF 14▲ Guide O-Ring 1 EPDM, FPM(Viton®) PVC, PP, PVDF 15 Base 1 16 Base O-Ring 1 EPDM, FPM(Viton®)

WEIGHTS LB.

DIMENSIONS INCHES

		P۱	/C, PP & P	VDF			PVC					
Size	Α	D	Н	L _{SP} ²	I _{SP}	L _S	L _T	L_{F}	PVC	PP	PVDF	
2-1/2"	4.8	7.7	10.4	11.2	1.7	14.5	14.0	12.2	27.5	26.2	31.0	
3″	5.6	9.8	13.4	14.2	2.2	16.0	15.5	15.0	33.0	29.7	37.8	

² Plain spigot ends in PP and PVDF may be butt fused directly to Chemline PP and PVDF piping systems.

ORDERING EXAMPLE

ORDERING EX	VAIVII EE						
Chemline Press Regulating Val		SR50	,	4	005	V	U
Body Material	A – PVC	B – PP	K -	PVDF			
Size	003 – 3/8" 010 – 1" 020 – 2"	012 –	1-1/4"	015 –	1-1/2"		
Elastomers	E – EPDM	V – FP	M (Vito	n®)			
Ends	S – Socket CFx – Cher				inged U - – Spigot (f		ocket

Example: Chemline SR 50 Series, PVC, 1/2" diameter, FPM (Viton®) seals, union socket ends. x = 4 for 1/4", 6 for 3/8", 8 for 1/2", 12 for 1" ID tube connections.

OPTIONS

Optional Pressure Gauge

• For inlet and/or outlet

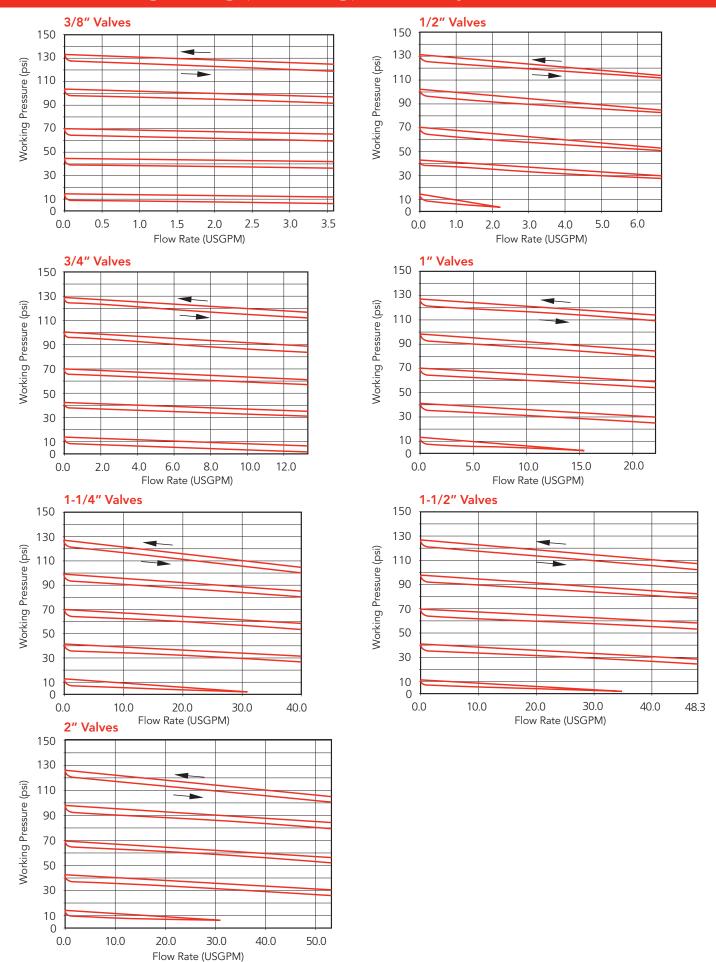


ChemFlare™ Ends

 For connection to PFA tube. Leak-free connections for difficult services such as sodium hypochlorite

¹2 large upper bolts, 2 shorter lower bolts, 8 studs

Weights based on spigot bodies.





working pressures vs. flow rate

